# The Synthesis of New Ilmenite-Type Derivatives, CuVO<sub>3</sub> and CoVO<sub>3</sub>

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The compositions  $CuVO_3$  and  $CoVO_3$  were studied at high pressure in a tetrahedral anvil press. Reactions of CuO and  $V_2O_4$  or  $Cu_2O$  and  $V_2O_5$ , as well as the conversion of  $\alpha CuVO_3$  to a high-pressure phase, were investigated. Two related golden phases, a triclinic, distorted ilmenite,  $CuVO_3(I)$ , and a rhombohedral ilmenite,  $CuVO_3(II)$ , were isolated. Magnetic and resistivity measurements are reported for both high-pressure phases. These phases give the known  $\alpha CuVO_3$  when heated above 340° at one atmosphere of pressure.

Triclinic, ilmenite-type CoVO<sub>3</sub>, isostructural with CuVO<sub>3</sub>(I), was prepared in the reaction of CoO and  $V_2O_4$  at 65 kbars pressure. The magnetic properties show the composition to be ordered below a Néel temperature of 142°K.

#### Introduction

The compositions  $CuVO_3$  and  $CoVO_3$  have been studied little in the past even though the preparation and powder diffraction pattern of  $CuVO_3$  have been reported (1, 2). Several authors (3-6), however, have prepared a variety of semiconducting coppervanadium "bronzes." Attempts to prepare CoVO<sub>3</sub> by Rüdorff *et al.* (7) were unsuccessful.

In this paper crystallographic, magnetic, and electrical properties of CuVO<sub>3</sub> and CoVO<sub>3</sub> phases prepared at high pressure are reported.

#### Experimental

#### Reactants

The following copper oxides were used without further purification: CuO (Spex Industries, Inc., 99.999%), CuO (Baker and Adamson, reagent grade), Cu<sub>2</sub>O (Fisher Scientific Co., certified reagent, 98.7%), and Cu<sub>2</sub>O (Baker and Adamson, reagent grade, 96.8%). V<sub>2</sub>O<sub>5</sub> and V<sub>2</sub>O<sub>3</sub> were obtained from the Vanadium Corporation of America, and V<sub>2</sub>O<sub>4</sub> was prepared by the solid-state reaction of the two oxides at 800–900° in an evacuated, fused-silica tube for 24 hr. Purified CoO was obtained from City Chemical Corp. or prepared by the thermal decomposition of cobalt (II) carbonate *in vacuo*.

The nomenclature used in describing the various

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phases has been described previously (8). The lowpressure, low-temperature phases are prefixed with the letters of the Greek alphabet while the highpressure phases are suffixed with Roman numerals.

The reactant,  $\alpha$ CuVO<sub>3</sub>, was prepared by a previously reported method (1, 2) (490° for 8.5 hr). The X-ray pattern of this product was identical to that reported (1, 2).

Apparatus

The tetrahedral anvil press is of National Bureau of Standards design (9) and has previously been described (10).

The electrical measurements were made on single crystals using a four-probe method. For  $CoVO_3$ , obtained as a powder, electrical resistivity was measured using two probes with the powder compressed at 36 TSI. The magnetic data were obtained on powders with a Cahn microbalance.

The X-ray data were obtained at  $25^{\circ}$  with a Hägg-Guinier camera utilizing monochromated CuK $\alpha$  radiation and an internal standard on KCl (a = 6.2931 Å). Cell dimensions were refined by the least squares method. Single crystals were studied with an X-ray precession camera using MoK $\alpha$  radiation for the determination of symmetry, space group, and approximate cell dimensions.

	αC	uVO3			 Cu'	VO <sub>3</sub> (II)	
h k l	Ι	d(obs.)	d(calcd.)	h k l	Ι	d(obs.)	d(calcd.)
110	25	6.4370	6.4295	003	15ª	(4.6861) <sup>a</sup>	4.6887
300	10	3.7114	3.7121	101	10 <sup>a</sup>	(4.1076)	4.1042
2 1 1	10	3.6411	3.6319	012	20	3.6595	3.6630
220	40	3.2143	3.2147	104	100	2.7201	2.7198
202	25	3.0202	3.0190	110	80	2,4782	2.4773
131	100	2.8379	2.8376	113	2	2.1898	2.1904
122	90	2.7329	2.7328	021	5ª	(2.1201)	2.1209
401	80	2.5961	2,5960	024	20	1.8308	1.8315
410	10	2.4298	2.4301	107	5°	(1.8212)	1.8198
321	10	2,4069	2.4072	116	20	1.7029	1.7028
312	30	2.3422	2.3422	018	2	1.6272	1.6270
113	60	2,2445	2.2446	2 1 1	2ª	(1.6117)	1.6111
042	20	2.2017	2,2007	214	15	1.4725	1.4727
330	10	2.1420	2.1432	300	15	1.4306	1.4303
232	20	2.0820	2.0821	303	2ª	(1.3676)	1.3681
2 4 1	10	2.0171	2.0197	10.10	5	1.3370	1.3366
				119	2ª	(1.3207)	1.3218
	Cu	VO <sub>3</sub> (I)				CoVO <sub>3</sub> (	T)
hkl	I	d(obs.)	d(calcd.)		I	d(obs.)	d(calcd.)
0 1 0	254	(4 6845)	4 6850		109	(4 6375)	4 6555
001	2.) Qa	(4.1473)	4 1436			(4.0575)	
110	104	(4,1425)	4.0059		104	(4 1710)	4 1765
100	10	3 7702	3 7642		30	3 7537	3 7558
1 1 _1	60	3 6204	3 6247		100	3 6781	3 6270
0 1 1	40	2 7617	2 7630		90	7 7488	2 7492
	100	2.7017	2.7030		65	2.7405	2.7492
120	60	2.7231	2.7230		80	2.7105	2.6835
1 2 0	80	2.0743	2.5030		95	2,0030	2.0035
211	70	2.3012	2.5050		65	2.3214	2.5210
1 0 2	80	2.4019	2.4566		65	2.4629	2.4605
10-2	10	2 3419	2 3424		2ª	(2 3249)	2 3277
2 0 -1		2.5417			15	2 2161	2 2157
11-2	2	2 1877	2 1868				
1 1 - 2 1 2 1		2.1077			30	2.1865	2,1869
22-1	60	2 1661	2 1657		15	2 1738	2.1738
1 - 1 - 1		2.1001	<b>4.</b> 10 <i>J</i> (		30	2 1301	2 1 7 5 5
220	~ ~	2 0483	2 0478		.,0 ?⁴	(2 0606)	2.1204
_2 0 0	5	1 8840	1 8971		30	1 8781	1 8779
22.00	10	1 8097	1 8123				
022-2	10	1 8047	1 8063				
		1.0047			25	1 7401	1 7398
-1 1 - 1	15	1 7297	1 7300		25	1 7195	1.7196
12_7	40	1 7050	1 7059		30	1 7007	1 7006
1 2 - 2	40	1./039	1.7037		50	1.7007	1.7000

 TABLE I

 Powder Diffraction Data on the CuVO3 and CoVO3 Systems

<sup>*a*</sup> Observed with  $CrK\alpha$  radiation; d(obs.), in parentheses, from Debye–Scherrer powder pattern.

A G. E. X-ray fluorescent unit and an Electron Microprobe were used to determine the Cu-V ratios in the products obtained. A Du Pont DTA ap-

paratus was used to determine the melting points and decomposition temperatures for the various phases.

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Ele	ctrical properties	5	Magne	tic propertie	es
Phases	<i>Р</i> 198∘к (Ω-ст)	$E_{a}$ (eV)	Magnetic type	$p_{\rm cff}^2({\rm BM})^2$	θ(°K)
αCuVO <sub>3</sub>	1.3	0.08	Paramagnetic	1.31	-154
CuVO <sub>3</sub> (I)	$1.6 \times 10^{-1}$	0.03	Paramagnetic	1.26	-41
CuVO <sub>3</sub> (II)	$2 \times 10^{-1}$	0.05	VanVleck parama	g. —	

ELECTRICAL AND MAGNETIC PROPERTIES OF THE CUVO3 PHASES

#### Results

αCuVO<sub>3</sub> Phase

Single crystals of  $\alpha$ CuVO<sub>3</sub> were prepared by the hydrothermal reaction (11) of Cu<sub>2</sub>Cl<sub>2</sub> and NaVO<sub>3</sub> in a gold tube. The  $\alpha$ CuVO<sub>3</sub> prepared in the solid state reaction was found to be stoichiometric by X-ray fluorescence studies (Cu:V=1.0:0.99) and by chemical analyses (c.f. reagents). Single-crystal precession studies indicated rhombohedral symmetry having the possible space groups: R3 or  $R\overline{3}$ . The Guinier data were refined on the basis of the following hexagonal cell:  $a = 12.859 \pm 2$  and c =7.186  $\pm$  2 Å. The rhombohedral cell is  $a = 7.800 \pm 6$ Å and  $\alpha = 111.02 \pm 1^{\circ}$ . The indexed powder data, based on the hexagonal cell, are given in Table I, the electrical and magnetic properties in Table II. DTA showed a melt endotherm at 536° and decomposition at 616°.

## High-Pressure CuVO<sub>3</sub> Phases

Three reactions, expressed by the following equations, were studied at 65 kbars in the preparation of high-pressure  $CuVO_3$  phases.

$$Cu_2O + V_2O_5 \rightarrow 2 CuVO_3 \qquad [1]$$

$$2\mathrm{CuO} + \mathrm{V}_2\mathrm{O}_4 \rightarrow 2\,\mathrm{CuVO}_3 \qquad [2]$$

$$\alpha CuVO_3 \rightarrow CuVO_3 \qquad [3]$$

Results of these reactions are given in Table III.

Two different products were formed depending upon the reactants and the reaction conditions. These two phases are distinguished by the Cu:V ratio or stoichiometry. Electron microprobe and X-ray fluorescence studies indicate that CuVO<sub>3</sub> (II) is slightly nonstoichiometric (V-deficient), CuV<sub>~0.9</sub>O<sub>3</sub>, while CuVO<sub>3</sub>(I) is nearer to stoichiometry (Cu:V = 1.0:0.95). Trace amounts of a second phase were often observed in these highpressure products. This impurity was an orthorhombic form of V<sub>2</sub>O<sub>4</sub> (12) that appeared as a black crystalline band surrounding the golden  $CuVO_3$  products in 2-5% concentrations.

TABLE III

**RESULTS OF HIGH-PRESSURE REACTIONS (65 KBARS)** 

Reaction (equation)	Copper oxide source <sup>a</sup>	Temp. (°C)	Time (hr)	Product
1	F	900	1	CuVO <sub>3</sub> (II)
1	F	600	1	CuVO <sub>3</sub> (I)
1	B & A	900	1	CuVO <sub>3</sub> (I)
2	S or B & A	1000	1–2	CuVO <sub>3</sub> (II)
3	H or B & A	600-	2	CuVO <sub>3</sub> (I)
		1000		
3	H or SS	600	2	CuVO <sub>3</sub> (I)

<sup> $\alpha$ </sup> F = Fisher, S = Spex, B & A = Baker and Adamson, H = hydrothermal  $\alpha$ CuVO<sub>3</sub> product, SS = solid-state  $\alpha$ CuVO<sub>3</sub> product.

Attempts to prepare nonstoichiometric, highpressure forms of  $CuVO_3$  directly yielded multiphase products.

#### $CuVO_3(I)$

Single-crystal precession data on crystals of CuVO<sub>3</sub>(I) indicated triclinic symmetry. The powder pattern of this phase strongly resembles that of CuVO<sub>3</sub>(II) except that each reflection at high 2  $\theta$  values is split into multiplets giving a triclinic pattern (Table I). The Guinier powder data were refined with the following cell dimensions:  $a = 4.967 \pm 3$ ;  $b = 5.404 \pm 3$ ;  $c = 4.914 \pm 2$  Å,  $\alpha = 90.32 \pm 2$ ;  $\beta = 119.05 \pm 2$ ; and  $\gamma = 65.00 \pm 2^{\circ}$ . The volume of the unit cell is  $99.95 \pm 17$  Å<sup>3</sup> with two formula weights per unit cell.

Anal. Calcd. for 
$$CuVO_3$$
: 0, 29.5  
Found: 0, 30.6

The electrical and magnetic properties of  $CuVO_3(I)$  are given in Table II. The DTA showed an irreversible exotherm at  $342^\circ$  with the formation of  $\alpha CuVO_3$ .

# CuVO<sub>3</sub>(II)

CuVO<sub>3</sub>(II) apparently has an ilmenite-type structure. Single-crystal studies indicated the space group  $R^{3}m$ . The refined hexagonal lattice parameters are:  $a = 4.9547 \pm 6$ , and  $c = 14.066 \pm 4$  Å. The indexed powder pattern is given in Table I, while the electrical and magnetic properties are reported in Table II. It should be noted that some *hkl* ordering reflections [viz. (003), (101), etc.] are not observed in powder patterns obtained with CuK $\alpha$ radiation. These reflections are observed, however, when CrK $\alpha$  radiation is used. The calculated density of the ilmenite form is slightly greater than that of the triclinic form assuming the same formula weight (5.411 vs. 5.404 g/cm<sup>3</sup>, respectively).

Anal. Calcd. for CuVO<sub>3</sub>: 0, 29.5 Found: 0, 30.5

The DTA on CuVO<sub>3</sub>(II) showed an irreversible exotherm at 322°, a melt endotherm at 550°, and a decomposition at 615°. The residue of CuVO<sub>3</sub>(II) heated to 400° gave a powder diffraction pattern of  $\alpha$ CuVO<sub>3</sub> and the original golden color of the highpressure product had changed to black.

# CoVO<sub>3</sub>(I)

The CoVO<sub>3</sub> phase could be prepared at 65 kbars and 900-1000° for 1-2 hr from either the reaction of CoO and  $V_2O_4$  or from a preheated mixture of CoO and  $V_2O_4$  (sealed tube reaction). The black, crystalline product was found to have a similar powder diffraction pattern to that of CuVO<sub>3</sub>(I) and the two compositions apparently are isostructural.

The Guinier data were refined with the following triclinic cell dimensions:  $a = 4.980 \pm 1$ ;  $b = 5.411 \pm 1$ ;  $c = 4.929 \pm 1$  Å;  $\alpha = 90.04 \pm 1$ ;  $\beta = 118.76 \pm 1$ ; and  $\gamma = 63.44 \pm 1^{\circ}$ . The cell volume is  $100.17 \pm 5$  Å<sup>3</sup>. The indexed powder pattern is given in Table I.

Electrical measurements made on powders of  $CoVO_3(I)$  indicate semiconductor behavior with a resistivity of 8 ohm-cm at room temperature and an activation energy,  $E_a$ , of 0.15 eV. The magnetic data indicated antiferromagnetic behavior with  $T_N = 142^{\circ}$ K. The observed  $p_{eff}^2$  is 28.5 (BM)<sup>2</sup>, while the calculated moment for  $Co^{2+}V^{4+}O_3$  [free spin  $Co^{2+} = 26$  (BM)<sup>2</sup> (g = 2.79), and  $V^{4+} = 3$  (BM)<sup>2</sup>] is 29 (BM)<sup>2</sup>. The observed Weiss constant is  $-9^{\circ}$ K.

DTA showed a reversible transition at approximately  $250^{\circ}$ . This would indicate that  $CoVO_3(I)$  is not a true high-pressure phase, but our attempts and those of Rüdorff *et al.* (7) to prepare this phase at lower pressures have been unsuccessful.

# Discussion

Three different CuVO<sub>3</sub> phases and a related CoVO<sub>3</sub> phase have been prepared and characterized. For low-pressure  $\alpha$ CuVO<sub>3</sub> the observed moment of 1.31 (BM)<sup>2</sup> suggests that mixed valences of both Cu and V may occur, i.e.

$$Cu^+V^{5+}O_3 \rightleftharpoons Cu^{2+}V^{4+}O_3$$
  
diamagnetic paramagnetic

The low value of the moment would further suggest that the phase is predominantly  $Cu^+V^{5+}O_3$  [calc.  $p_{eff}^2 = O(BM)^2$ ] rather than  $Cu^{2+}V^{4+}O_3$  [calc. spin moment ~6 (BM)<sup>2</sup>]. The large negative Weiss constant is consistent with this postulate.

Magnetic measurements indicate  $CoVO_3(I)$  to be  $Co^{2+}V^{4+}O_3$ . This phase appears to be isostructural with  $CuVO_3(I)$ , but the latter does not exhibit the large, high-temperature paramagnetic moment that would be expected for  $Cu^{2+}V^{4+}O_3$ . An equilibrium between two valence states, similar to that proposed for  $\alpha CuVO_3$ , may also account for the low moment of  $CuVO_3(I)$ . Such an equilibrium is not probable in the cobalt-vanadium system since monovalent cobalt is not a stable valence state.

CuVO<sub>3</sub>(I) and CoVO<sub>3</sub>(I) are the first examples of a triclinic distortion of the ilmenite structure. The crystallographic relationship between CuVO<sub>3</sub>(I) and CuVO<sub>3</sub>(II) is sufficiently close to account for the similar chemical and physical properties of these two phases, i.e., the same golden color, similar electrical resistivities, small activation energies, and irreversible transition temperatures with the formation of  $\alpha$ CuVO<sub>3</sub>.

Stoichiometry is important in the CuVO<sub>3</sub> system. Raveau (1) has demonstrated that reaction temperature is a critical parameter in the oxygen content of  $\alpha$ CuVO<sub>3</sub> prepared at autogenous pressure. This phase readily loses oxygen above 525° to yield CuVO<sub>3- $\delta}$ </sub> (0.07  $\leq \delta \leq$  0.20). Above 535° and at autogenous pressure, the CuVO<sub>3- $\delta$ </sub> further decomposes to yield a mixture of Cu<sub>3</sub>VO<sub>4</sub> and V<sub>2</sub>O<sub>4</sub> with the loss of oxygen. At 700° or above, complete decomposition to Cu, O<sub>2</sub>, and V<sub>2</sub>O<sub>4</sub> occurs in a sealed system.

The tetrahedral anvil experiments were carried out in the temperature range 600 to  $1000^{\circ}$ , much above the decomposition temperature of  $\alpha CuVO_3$  (at autogenous pressure). The high pressure in the anvil press prevented much of the decomposition, but trace amounts of  $V_2O_4$  were observed as black crystalline bands in the reaction products. Decomposition may have proceeded according to the following equation to yield a nonstoichiometric phase:

$$\operatorname{CuVO}_3 \rightleftharpoons \operatorname{CuV}_{1-x}\operatorname{O}_{3-2x} + x/2 \operatorname{V}_2\operatorname{O}_4$$
 [4]

In this reaction x is guite small since the amounts of  $V_2O_4$  detected were only 2-5% of the total product. Copper-vanadium "bronzes" (1-3), reactants, or Cu<sub>3</sub>VO<sub>4</sub> were never detected in the products investigated. Nonstoichiometry of this  $CuV_{1-x}$ - $O_{3-2x}$  type has been demonstrated by electron microprobe, X-ray fluorescence, and elemental analyses. The deviations in the Cu:V ratio and cation: anion ratio from the CuVO<sub>3</sub> composition were small, but measurable. On the other hand, the new CoVO<sub>3</sub>(I) phase appears to be stoichiometric from magnetic measurements and by the homogeneous nature of the product. A stoichiometric high-pressure CuVO<sub>3</sub> phase might also be expected to have the same structure as  $CoVO_3(I)$ . It has been shown that  $CuVO_3(I)$ , which is isostructural with  $CoVO_3(I)$ , is indeed nearly stoichiometric and that CuVO<sub>3</sub>(II), the ilmenite-type product, is significantly off stoichiometry.

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